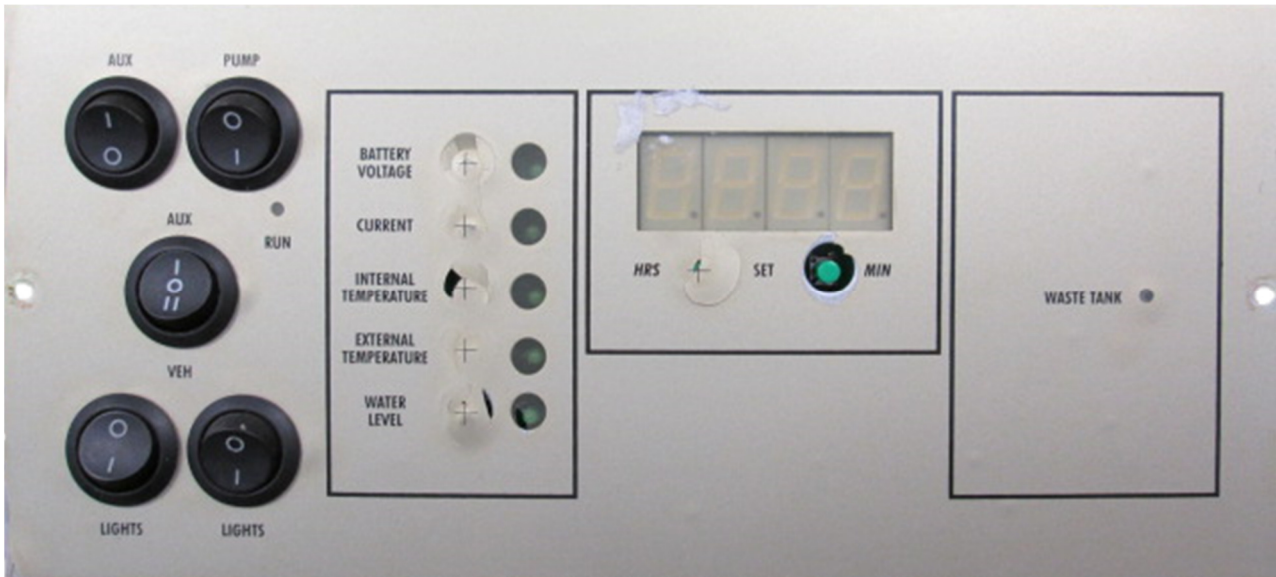


Fitting Instructions for 27S Replacement Panel

These instructions are ONLY for the type of 27S panel shown below:-



Fitting instructions

- Disconnect all wires and remove the panel from the wall.
- Undo the 4 x nuts/washers and remove the PCB from the front panel.
- Clean off any leakage from the battery, dust, oil etc. from the front panel.
- Place one of the supplied black caps on each of the 5 switches on the left hand side of the PCB.
- Remove 2x green switch caps from the original PCB and place them on to the HRS and MIN buttons on the new AE 27S board.
- Adjust the number of existing nuts/washers on the studs to ensure that when the new PCB is fitted, the buttons are able to be pressed through the membrane of the fascia.
- Position and secure the PCB using the previously removed nuts/washers – make sure all the buttons can be depressed and released.
 - Note: requirement of washers on each stud may not be even, to ensure all buttons can action.
- Reconnect all wires and re-seat the panel back in to the wall.
- The panel must now be adjusted so values match the vehicle system. Perform the following procedures as outlined in the User Instructions:-
 - Calibrate the Current Reading
 - Calibrate the Voltage Reading
 - Calibrate the Water full level